Checklist Use this checklist while assembling the Bullitt!

CUSTOMER: _____   FRAME: WLH _____   MODEL: _____

Front Fork

1.
- ◯ Grease bearing cups, races and threads
- ◯ Adjust Headset with top cap cone (19mm)
- ◯ Tighten the 5mm hex expander bolt (3-4Nm)

Steering Rod & Easy-Up

2.
- ◯ Grease bearing cups and races
- ◯ Bolt Easy-Up clamp 2x (4mm) (5-6Nm)
- ◯ Adjust Headset, lock bolt (3mm) (3Nm)
- ◯ Tighten QR
- ◯ Check that the Easy-Up moves freely

Dropouts

3.
- ◯ Grease mounting surface on frame
- ◯ Tighten 6x bolts (5mm) (14-17Nm)

Mudguards & Front Reflector

4.
- ◯ Front Mudguard: Grease bolts, install (3Nm) and re-adjust tire gap after wheel is on and inflated
- ◯ Rear Mudguard: Grease bolts, install (3Nm) and re-adjust tire gap after wheel is on and inflated
- ◯ Mount Front Reflector

Front Wheel

5.
- ◯ Check rotor bolts (4Nm) and Centerlock
- ◯ Grease splines and tighten (40Nm)
- ◯ Mount QR with grease and tighten
- ◯ Inflate tire
- ◯ Adjust Mudguard tire gap

Rear Wheel

5.
- ◯ Check rotor bolts (4Nm) and centerlock
- ◯ Grease splines and tighten (40Nm)
- ◯ Check cassette lockring (40Nm)
- ◯ Mount axle nuts with grease (30-45Nm) / QR
- ◯ Inflate tire
- ◯ Adjust Mudguard tire gap

Steering Arm

6.
- ◯ Grease and bolt ball joint to fork (13mm) (11-14Nm)
- ◯ 2x (5mm) clamp bolts (7-9Nm) to Steering Rod
- ◯ Tighten 2x (17mm) (15-18Nm) nuts with star washers, check ball joint angle
- ◯ Adjust Steering Arm clamp 2x (4mm) (6-7Nm) so the tire doesn't rub arm or oversteer
- ◯ Adjust alignment between the handlebar and front wheel so the bike rides straight

Bottom Bracket

7.
- ◯ Check BB for damaged threads, paint, etc.
- ◯ Install BB with grease and tighten (35-50Nm)

Mount Crankset

7.
- ◯ Install Crank, adjust preload (0,7-1,5Nm)
- ◯ Push in stopper plate and tighten crank arm bolts (12-14Nm)

Pedals

8.
- ◯ Grease threads, install and tighten (40Nm)

Chain or Gates Carbon Drive

9.
- ◯ Install Chain, check length and quick link
- ◯ Install Belt, tension and align to specification
- ◯ Frame Block: Tighten 2x 5mm hex bolts (14-17Nm)

Handlebar & Stem

10.
- ◯ Stem bolts 2x 4mm (6Nm)
- ◯ Handlebar bolts 4x 4mm (6Nm)
- ◯ Check brake (3-4Nm) & shift lever clamps (3Nm)
- ◯ Check grips (3-3,5Nm) and bell screws (0,4-0,5Nm)

Front & Rear Brake

10.
- ◯ Mount Front Disc Brake and center caliper (6Nm)
- ◯ Mount Rear Disc Brake (6Nm) and center caliper OR bolt brake arm to dropout (Nexus)

External Gears (depending on Model)

10.
- ◯ Mount Front Derailleur plate with sliding nut behind bracket with grease 1x 4 or 5mm hex bolt (3-4Nm)
- ◯ Tighten 5x 2.5mm hex bolts (3-4Nm)
- ◯ Mount Front Derailleur and adjust height
- ◯ Mount Rear Derailleur with grease (8-10Nm)
- ◯ Check all limits and adjust shifting cables

Internal Gears (depending on Model)

10.
- ◯ Route shift cable properly & adjust gears

Saddle, Seatpost & Rear Reflector

11.
- ◯ Grease seat tube and insert Seatpost, adjust and tighten QR clamp
- ◯ Mount Rear Reflector to Seatpost
- ◯ Check Saddle angle and tighten bolts (3Nm)

Kickstand

12.
- ◯ Check Kickstand bolts 2x (23-27Nm)
- ◯ Tighten bumpers (Phillips)

Testride!

13.
- ◯ Check ALL clamp bolts before test ride!
- ◯ Check for rattles
- ◯ Check steering alignment
- ◯ Check brake and gear adjustment

ASSEMBLED / TESTED BY:

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Notes:

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